

Date: Monday, 2/27/2006 4:17:45 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TAG
Job Number : 25966	
Estimate Number : 11157	
P.O. Number : N/A	Part Number : D32421
This Issue : 2/27/2006 S.O. No. : N/A	Drawing Number : D3242 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 25400	Material : N/A
Written By : <u>See Comment Below</u>	Due Date : 3/20/2006
Checked & Approved By : <u>KJ 06.02.28</u>	Qty: 40 Um: Each
Comment : Est. A04.02.20 New issue KJ/DS	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 00000688

D3242-1 Tag as per Dwg D3242

Material: Hyland Industries M0100482 urethane coated nylon (orange color); use 0.25" high black lettering

Possible Supplier: Tulmar Safety Systems Inc.

Material release note is required

SP
06/03/01

2.0	D32421P	Tag
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)

Tag

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

PC 4/3/16 *(40)*

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

06.03.18 *40*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 412

PC 4/3/20 *(40)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: 29 Date: 06/03/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/27/2006 4:17:46 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TAG

Job Number: 25966

Part Number: D32421

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

HD
06/03/21

Job Completion



u 06-03-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector





Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____


QA: N/C Closed: _____ Date: _____

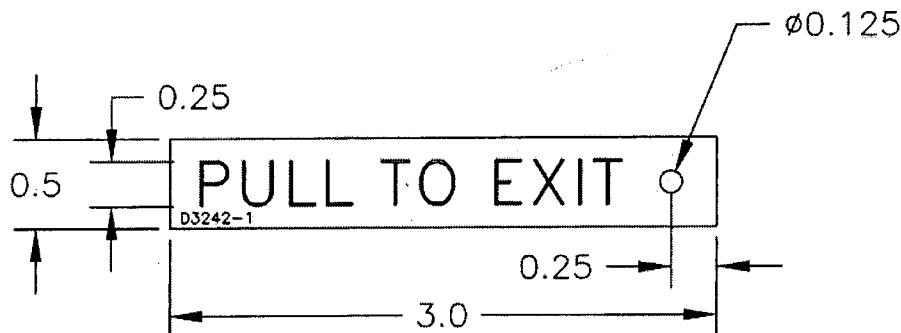
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3242	REV. B SHEET 1 OF 1
DATE 04.02.09		TITLE TAG	SCALE 1:1
A	04.01.06	NEW ISSUE	
B	04.02.09	RE-DESIGN	

RELEASED
04.02.11 



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 25966

D3242-1 TAG

- 1) MATERIAL: HIGHLAND INDUSTRIES M0100482 URETHANE COATED NYLON (ORANGE COLOR); USE 0.25" HIGH BLACK LETTERING
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

COPY

Packing Slip No.

21362

Ship Date

13-Mar-06

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Tel: 632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.

16908

Order Date

2-Mar-06

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

00000688

Ship Via

Pick-Up

PPD/COL

Release Note No.

R92-21362

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

5385

40

EA

40

Label Dart, Black letters/Size 3"x 1/2", P/N D3242-1.

Drawing No: D3242

Item Number: D32421P

Rev. B

C of C

[Handwritten Signature]
06.03.10

Lot No: BATCH0000000005 Qty: 11

Lot No: BATCH0000000007 Qty: 29

[Handwritten Signature]

RELEASE NOTE

TULMAR**Tulmar Safety Systems Inc.**

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

COPY

Release Note No.

R92-21362

Ship Date

13-Mar-06

Bill To:**Dart Aerospace**

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:**Dart Aerospace**

1270 Aberdeen Street
Tel: 632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
16908	2-Mar-06	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
00000688	Pick-Up	21362	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

5385

40

EA

40

Label Dart, Black letters/Size 3"x 1/2", P/N D3242-1.

Drawing No: D3242

Item Number: D32421P

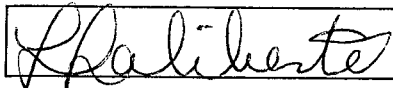
Rev B

C of C

Lot No: BATCH0000000005 Qty: 11 Lot No: BATCH0000000007 Qty: 29

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

13-Mar-06

Date